

PART No. 45402

TWIN SEGMENT OIL SCRAPER RINGS

Some rings are marked **TOP** and **BOTTOM** respectively. The face marked **TOP** is the upper face of the top ring, whilst the face marked **BOTTOM** is the lower face of the bottom ring.

If the rings are not marked, that with the 9 spacing segments on one face is the top ring, and is fitted with the segments downward, so leaving an oil drain gap between the two rings. The other ring is fitted with the full width face uppermost, contacting the spacing segments. Viewed sideways the full diameter of the ring is on top in each instance.

Form 753/2m./9/60.

W A R N I N G

Errata to "Constellation" Instructions.

On some early "Constellation" engines cylinder heads suitable only for short reach plugs have been fitted. It is advisable before fitting replacement plugs to ensure that a suitable type is obtained. For cylinder heads taking short reach plugs only, the types to be used are Lodge 3HN KLG F100 and Champion L5. If a long reach plug is fitted to a cylinder not designed for it, the sparking plug may damage the valves when the engine is run.